





## Add Beauty & Security to Your Home

Enhance the appearance of your entryway while providing security and peace of mind. Heavy gauge steel ensures the most reliable protection against intruders. Custom-fit to your opening, our doors also effectively insulate against drafts which can mean big savings on your energy bills.

Our doors are built with pride by conscientious craftsmen in a variety of decorative designs and colors. Although we use modern techniques and equipment, each door is carefully assembled by skilled hands. We use meticulous quality control inspections to ensure your door will not only look beautiful but will perform beautifully for years to come.



Doors are clamped into special welding fixtures and steel frames and bars are fully welded. Door frame welds are then carefully ground and polished to a smooth finish, making the welds virtually invisible.

Prior to painting, doors are pre-treated in a high pressure wash system designed to clean and chemically treat steel for corrosion protection.

Quality starts with furniture grade steel tubing (1) direct from the steel mill made to our exact specifications. Using a computer aided measuring system, all door frames are cut to exact measurements, assuring a perfect size door every time.

After welding (2), grinding & polishing (3), and pretreating (4), a baked on powder coat finish is applied (5). This ultra-smooth finish offers protection against rust and severe weather conditions to make sure the beauty lasts for years.

During final assembly (6), skilled craftsmen pre-hang the door in a heavy metal frame, install glass and screen panels, and inspect the door for quality control. Doors are carefully inspected once again and packaged with custom designed packaging materials (7) to ensure the product is delivered to your home in excellent condition.



Doors are coated with electrostatic spray guns with a heavy coat of polyester powder coating then baked at high temperatures to ensure a durable uniform high quality paint finish.





# **Standard Quality Features**

HEAVY-DUTY 2-INCH STEEL FRAME Heavy gauge all welded door frame construction with lifetime warranty



**SUPERIOR HINGE DESIGN** Three 7" forged steel hinges with non removable screws

POLYESTER POWDER-COATED FINISH Outperforms standard ornamental door liquid paint in weathering, ability and resistance to fading, cracking, chipping and corrosion Available in ten designer colors



HEAVY-DUTY PNEUMATIC CLOSER Adjustable door closing speed. Chain with shock absorber prevents damage from strong winds



HINGE-SIDE VAULT PINS Vault pins behind top and bottom hinges provide additional security

HEAVY GAUGE METAL Z bar frame with plush pile weather stripping provides maximum protection from drafts, dirt and noise TEMPERED SAFETY GLASS

Weatherstripped panels with tempered glass are easily replaced with standard top screen and optional bottom screen





SOLID BRASS STRIKE PLATE With integrated steel dust box is factory mounted for additional strength and security



HEAVY DUTY MORTISE LOCK Deadbolt has full 1-inch throw. Available in Polished Brass, Antique Brass and Satin Chrome

**CORROSION RESISTANT** *Cast aluminum designs* 



**DOUBLE WEATHER-STRIPPED** Adjustable bottom expander with integrated dual fin sweep

#### LIFETIME LIMITED WARRANTY

Guaranteed for as long as you own your home, the Master Frame of the door shall be free from defects in material and workmanship for as long as the purchaser owns the door. The Powder Coat Finish shall be free from fading, peeling, cracking, or blistering for a period of one year, from date of original purchase.

(See Complete Warranty for Full Details)





701 Bella



705 Vincento

700 Series Close up detail - Old World Iron

704 Vineyard



Our 700 Series doors reflect the timeless beauty of hand-made solid wrought iron construction. Each door is carefully designed and constructed by our skilled craftsmen.



4





Top Photo: **706** Venice

Bottom Photo: 707 Sante Cruz



706 Venice



707 Santa Cruz



708 Sante Maria





Top Photo: 604 Carrington

Bottom Photo: 608 Amethest with Optional Mailslot



608 Amethest







Top Photo: 609 Topaz

Bottom Photo: 611 Ruby



609 Topaz



611 Ruby

600 Series Close up detail - Laser Cut Steel



Our 600 Series doors offer the latest technological advances in metal fabrication. Each door style is computer designed & precision laser cut from heavy gauge steel plate.





Top Photo: 616 Duchess

Bottom Photo: 619 Explorer with Optional Mailslot











Top Photo: 607 Emerald Bottom Photo: 615 Majesty



607 Emerald



615 Majesty

600 Series Close up detail - Laser Cut Steel



Our 600 Series doors offer the latest technological advances in metal fabrication. Each door style is computer designed & precision laser cut from heavy gauge steel plate.





618 Excalibur



624 Eclipse







Top Photo: 629 Abbington Bottom Photo: 628 Odyssey



629 Abbington



628 Odyssey

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Heirloom



Graceland



Bird of Paradise



Elegante



Mediterranean



Tara







Top Photo: 513 Mardi Gras

Bottom Photo: 529 Bella Vista with Optional Mailslot



Hummingbird

New Orleans





Mardi Gras



French Quarter

Pontablo







Passion Flower



Cedarwood



Mountain Oak



French Oak



Parisian Oak



Foliage







Top Photo: 589 Park Avenue Bottom Photo: 551 Madrid

















Garden Vista



Calypso



Nottingham





537 River Oak



542 Guardian



544 Spaniard





541 Dorchester



543 Allegro



545 Butterfly







Top Photo: 561 Ambassador Bottom Photo: 564 Deco















547 Spanish Scroll



551 Madrid



554 Modernistic

# 500 series



555 Comet





Bottom Photo: 574 Sunburst with Optional Mailslot



556 Contempo





Ambassador

















Nova

Ming





Ultra View



Window Pane





575 Sunray



578 Belmont



587 Embassy









579 Socialite



588 Diamond Deluxe







Top Photo: 588 Diamond Deluxe

Bottom Photo: 592 Royal Crest with Optional Mailslot & Bottom Accent Plate



594 Diamond Cluster



592 Royal Crest

#### Available in 500 Series only



Polished Brass Mailslot



Polished Brass Magazine Slot

Also available in Antique Brass & Satin Chrome



Top Photo: 566 Full View Bottom Photo: 590 Country View







569 Garden View



571 Colonial View



567 Mountain View

> 570 Full Rays



580 Symphony













Williamsburg



Bolero



Victorian





593 Aztec



Bottom Photo: 596 Malibu with Optional Satin Chrome Bottom Accent Plate

595 Diamond View

Matching Sidelights available in most styles





# **Special Door Options**

All doors are available in round and any special shape top, including full arch, semi arch, eyebrow, cathedral, and elliptical top. All special top doors are available for double and patio door applications.



559 Philadelphian - Arch Top



566 Full View - Cathedral Top



570 Full Rays Double Doors - Elliptical Top





545 Butterfly Patio Doors

629 Abbington Double Doors



El Toro



204 Royal



206 El Dorado



203 Galaxy



205 Blossom



Melody

# **Optional Hardware**

The lock is the heart of a security storm door. Our locksets are all metal construction with exposed solid brass components. All locks are standard with a double-cylinder deadbolt with full 1" throw for maximum security. All locks are available with an optional single cylinder deadbolt.

#### #1 Heavy-Duty Mortise Deadbolt Lock

Key unlocks both deadbolt and exterior knob latch with panic proof interior knob. Molded one piece heavy gauge steel latch guard prevents outside tampering.

#### #2 Lever-Style Mortise Deadbolt Lock

A more elegant version of the heavy-duty mortise deadbolt lock. Features a decorative lever handle and escutcheon plate on both sides of the lock.

**#3** Deluxe Slimline

Solid brass lever handle and escutcheon plate on both sides of the lock. Heavy gauge steel latch guard prevents outside tampering. Available on

all door styles. Standard

on all Full View door

**#5 Universal** 

Deadbolt Lock Includes 5-pin tumbler cylinder. Molded one piece heavy gauge steel latch guard prevents outside tampering.

styles.

Deadbolt Lock



#1A - Polished Brass



#2A - Polished Brass



#3A - Polished Brass



#5A - Polished Brass



#1B - Antique Brass



#2B - Antique Brass



#3B -Antique Brass



#5B - Antique Brass

# **Color Collection**

#### #4 Economy Slimline Deadbolt Lock

A simpler, more economical version for the 200 Series Doors. Available in Polished Brass only.



#1C -Satin Chrome



#2C -Satin Chrome



#3C -Satin Chrome



#5C -Satin Chrome



Flush bolts are standard on double and patio doors to secure the top and bottom of the inactive door.



Optional Mailslot or Magazine Slot All 500 Series Door styles with

center panel can be ordered with an optional Mailslot or larger style Magazine Slot. Available in Polished Brass, Antique Brass or Satin Chrome.





Polished Brass Magazine Slot





Walnut Brown

Wedgewood Blue

Note: Due to the effects of heat, light, age and the printing process, the sample colors shown may vary from the actual paint colors. See your dealer for actual color chart.



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